

Delrin 1.00



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D3121-25

Job Sheet 200406



Part No: D3121-25

Job Qty: 50 pcs

Part Name: Delrin Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/11/19

Job Tracking No:

Due Date: 11/13/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 06-05-10 JLM IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

					Standard		Workcenter/Supplier			
Op No	Operation	Qty	Start Date	Due Date	Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time		Sign-off	
100	Hardinge - 1	50 pcs	11/13/19	11/13/19	0.50	2.50	Hardinge - 1		BM 19-09-27	
120	QC 8	50 pcs	11/13/19	11/13/19	0.00	0.00	QC 8 - 12		m 19/09/29	
							QC 8 - 14			
							QC 8 - 17			
							QC 8 - 20			
							QC 8 - 25			
							QC 8 - 3			
							QC 8 - 32			
							QC 8 - 33			
							QC 8 - 35			
							QC 8 - 39			
							QC 8 - 4			
							QC 8 - 44			
							QC 8 - 45			
							QC 8 - 49			
							QC 8 - 58			
							QC 8 - 8			
							QC 8 - 9			
							QC 8 - 68			
							QC 8 - 67			
							QC 8 - 1 (A)			
							QC 8 - 47			
							QC 8 - 40			
							QC 8 - 52			
							QC 8 - 23			
							QC 8 - 57			
							QC 8 - 76			

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Container No: S217701



Part: D3121-25

Job No: 200406

Serial No/Batch: S217701

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/27/19

Plex 9/11/19 8:35 AM Dart.Renwick.Jennifer

9/11/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

130 Packaging 3-1 - Stock - B4B 50 pcs

11/13/19 0.00 0.00

81 Pcs

Mon 9-30-2019

Oscar

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B ✓

ST 018

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

140 QC 21 - SA

50 pcs

11/13/19

0.00 0.00

QC 21 - SA - 21 ✓

ST 018

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 100 - Hardinge -1-Turn D3121-25 Cap as per Folio FA387

Descriptions: 120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release)

DAS
21
9-89
SEP 30 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRINR1.000	Delrin Round Bar 1" Color: Black	1.6000 ft (.032 ea)	100-Hardinge - 1	S208751

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	MDELRRINR1.000	2	18	0

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.315inches $\pm$ 0.010	0.325 0.305	0.316	
2	Cap	1.000inches $\pm$ 0.010	1.010 0.990	1.000	
3	Cap	0.838inches $\pm$ 0.002	0.840 0.836	0.839	
4	Cap	0.063inches $\pm$ 0.010	0.073 0.053	0.068	
5	Cap	0.010inches $\pm$ 0.010	0.020 0.000	0.010	
6	Cap	0.230inches $\pm$ 0.001	0.231 0.229	0.230	
7	Cap	0.865inches $\pm$ 0.001	0.866 0.864	0.865	

DAS
65
9-88

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